

# CONSORZIO INDUSTRIALE PROVINCIALE DI NUORO

## Pratosardo (NU) | Italy

### COMPOSTING PLANT



ENTSORGA HAS DESIGNED AND BUILT THIS **MODULAR SYSTEM** HELPING THE COMMUNITY TO MANAGE THE PROCESSING OF **RESIDENTIAL AND COMMERCIAL ORGANIC WASTE**.

THE PROCESS ALLOWS **HIGH QUALITY COMPOST**, A SUBSTRATE THAT CAN BE USED IN AGRICULTURE TO ENHANCE THE QUALITY OF SOILS IN TERMS OF **NUTRIENTS AND WATER RETENTION CAPABILITIES**

#### PLANT GENERAL INFO

|               |  |
|---------------|--|
| Company       | CONSORZIO INDUSTRIALE PROVINCIALE DI NUORO |
| Capacity      | 10.000 tpa source separated organic waste  |
| Treated waste | Source separated organic waste             |
| Final Output  | 2.000 tpa High quality compost             |
| Start up      | 2015                                       |
| Plant         | Aerobic Composting                         |
| Population    | 15,000                                     |
| Employees     | 6  |



## COMPANY

**Consorzio Industriale Provinciale di Nuoro** is a public body that manages public infrastructure to support and promote the development in the province of Nuoro (IT).

## PROJECT

Consorzio Industriale Provinciale of Nuoro awarded EntSORGA with the contract for the **design and construction of the composting plant in Pratosardo (NU)** to process source separated commercial and residential organic waste, and produce high quality compost.

## ENTSORGA'S SOLUTION

EntSORGA provided the design and construction of a **highly modular and effective composting plant**. The plant allows for flexibility to accommodate seasonal changes in terms of quality and volumes and is a good fit for touristic locations and large resorts.

## PROCESS

The process starts from an initial **mechanical shredding and screening phase** of the organic material and continues with the biological treatment of aerobic composting, **accelerated by a forced ventilation system** connected to modular bio-containers **Le Coccinelle™ (1)**. The biostabilization process is managed by an automatic **control system (2)** which, through a dedicated software, monitors and controls the parameters, regulating the temperature and the correct level of humidity through a special wetting system. Once this first aerobic phase is over, the stabilized mixture is placed in an enclosed shed, equipped with a pit with embedded forced ventilation and maintained in **slight negative pressure**, where the feedstock undergoes curing. Before release into the atmosphere, all the exhausted process air is sent to the **Biofilter (3)** that effectively minimized odors and other emissions. The high compost is then stored in an open pit ready to be marketed.

## FINAL PRODUCT

The final result of the process is a **high quality compost**, intended for agricultural use. The use of compost in agriculture is recognized in itself as a practice of high environmental value, it allows **enriching soil with organic matter functioning** as a carbon sink and increasing water retention properties of the soil in dry areas.

The processing also helps **to progressively reducing landfill volumes**, with additional substantial benefits in terms of GHGG reduction.



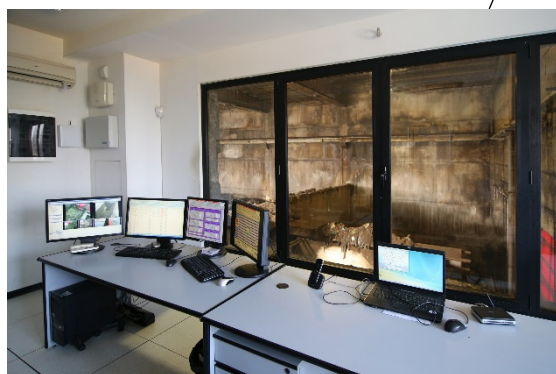
## STRENGTHS

- **Low environmental impact:** no odors, dust, or leachate are released in the surroundings.
- **Reduced operation and labor costs**, thanks to the automation
- **Low energy consumption** thanks to the control system which optimizes air flow rates within the process
- **Modularity:** the plant nameplate capacity can be easily expanded by increasing the number of reactors..

(1) **COCCINELLE™** BIOCONTAINERS FOR AEROBIC COMPOSTING



(2) **24/7 AUTOMATIC CONTROL SYSTEM**



(3) **BIOFILTER** FOR THE PROCESS ODOURS ABATEMENT



(4) **AUTOMATIC BRIDGE CRANE SPIDER™** FOR THE MATERIAL MOVING

## Technologies used

The plant uses the EntSORGA proprietary technologies **Bee™** and **Turtle Q-Ring™**.